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| AEROSPACE MATERIAL SPECIFICATION | AMS2804™ | REV. D |
| | Issued 1940-06 Revised 2001-04 Reaffirmed 2011-10 Stabilized 2017-10 Superseding AMS2804C | |
| Identification Castings | | |

RATIONALE

AMS2804D stabilizes this document because this document contains mature technology that is not expected to change and thus no further revisions are anticipated.

STABILIZED NOTICE

AMS2804D has been declared "STABILIZED" by the SAE AMS B Finishes Processes and Fluids Committee. This document will no longer be updated and may no longer represent standard industry practice. Previously this document was reaffirmed. The last technical update of this document occurred in April, 2001. Users of this document should refer any certification issues (e.g., exceptions listed on the certification report) to the cognizant engineering organization for their disposition.

NOTE: In many cases the purchaser may be a sub tier supplier and not the cognizant engineering organization.

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1. SCOPE:

This specification covers the requirements for identification of castings.

2. APPLICABLE DOCUMENTS:

The issue of the following documents in effect on the date of the purchase order forms a part of this specification to the extent specified herein. The supplier may work to a subsequent revision of a document unless a specific document issue is specified. When the referenced document has been canceled and no superseding document has been specified, the last published issue of that document shall apply.

2.1 SAE Publications:

Available from SAE, 400 Commonwealth Drive, Warrendale, PA 15096-0001.

AS478 Identification Marking Methods

3. TECHNICAL REQUIREMENTS:

3.1 Marking Method:

Shall be in accordance with any method permitted by AS478, unless a specific method is listed on the casting drawing or purchase order. Marking materials and procedures shall have no deleterious effect on the castings or their performance.

- 3.1.1 When the casting configuration does not permit identification marking or when specified by purchaser, required identification shall be accomplished by tagging the castings or by marking the package containing the castings.